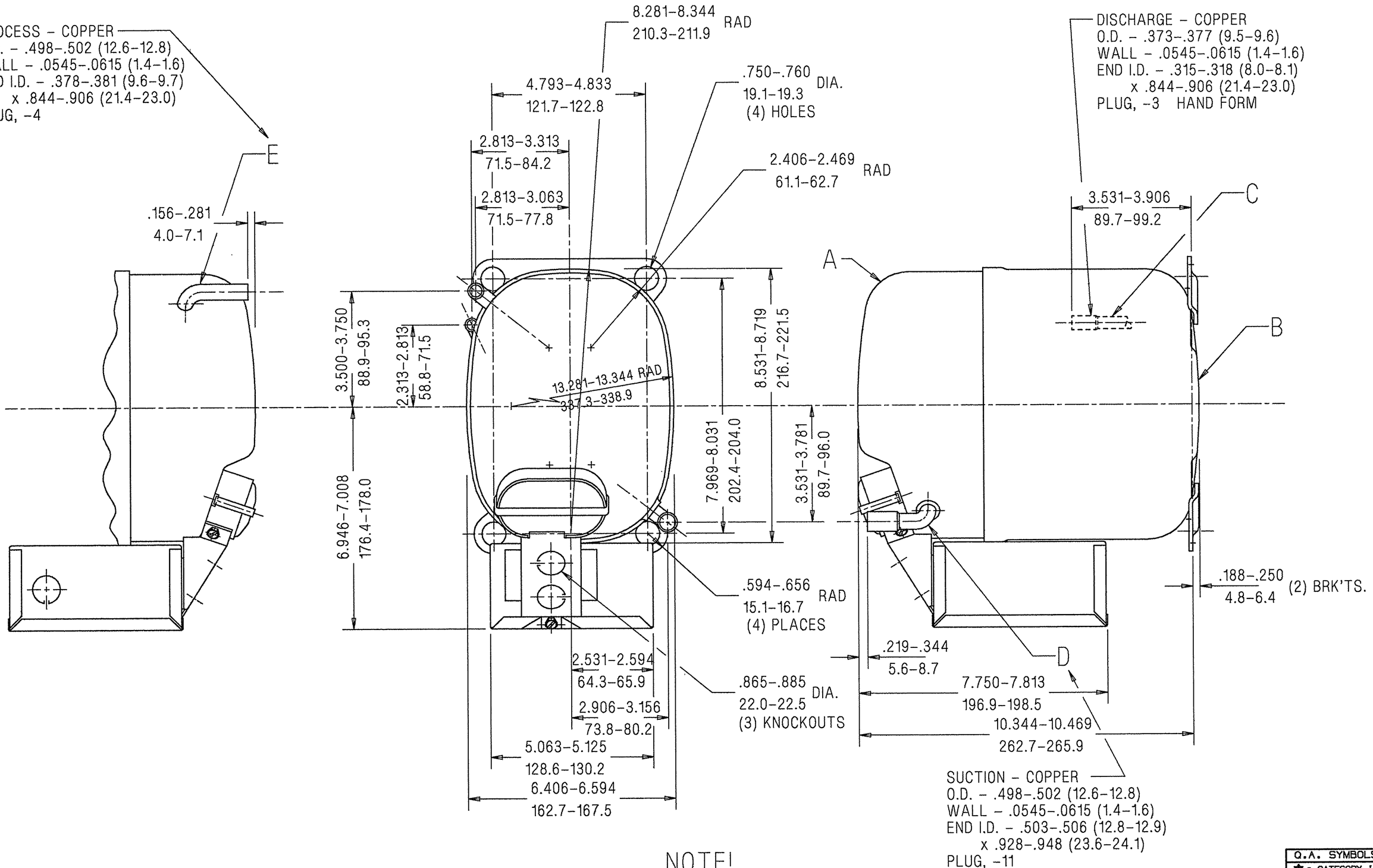
PART NO. DCAJ-120

PROCESS – COPPER
O.D. – .498–.502 (12.6–12.8)
WALL – .0545–.0615 (1.4–1.6)
END I.D. – .378–.381 (9.6–9.7)
x .844–.906 (21.4–23.0)
PLUG, –4

DISCHARGE – COPPER
O.D. – .373–.377 (9.5–9.6)
WALL – .0545–.0615 (1.4–1.6)
END I.D. – .315–.318 (8.0–8.1)
x .844–.906 (21.4–23.0)
PLUG, –3 HAND FORM



SUCTION – COPPER
O.D. – .498–.502 (12.6–12.8)
WALL – .0545–.0615 (1.4–1.6)
END I.D. – .503–.506 (12.8–12.9)
x .928–.948 (23.6–24.1)
PLUG, –11

NOTE!
1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC. "A–B" & "A–C" FOR PROCESSING.

AJ

Q.A. SYMBOLS
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
= CATEGORY IV

NOTE!
1. SEE DWG. #AHT–1 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND LOWER SHOCK LOOP IN LOWER HOUSING.

A	HA–635–6	
B	HA–634	
C	34366–1	
D	34367	
E	34372	

H	8A	#228106–1 REMOVED HA–536–99 & HA–635	N.L.C. 8–11–95	HB 11–4–87
G	–	REDRAWN – NO CHANGE #212377		
LT	LC	CHANGE	DATE	

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DWN.	CK.	APR.	SCALE	THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO
BRODERICK 11–4–87	8–15–95	BLINOEN	1"=2"	

TECUMSEH PRODUCTS CO.
TECUMSEH, MICHIGAN

MATERIAL

INTERNAL USE ONLY
U:\IDISK5:[CLARK]AJ–DCAJ120□H–C.PRT

PART NO. DCAJ–120